

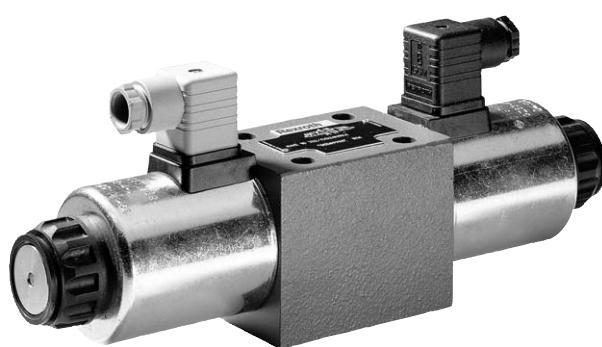
# Directional spool valves, direct operated, with solenoid actuation

## Type WE

**RE 23327**

Edition: 2013-05

Replaces: 08.08



H5958

- ▶ Size 10
- ▶ Component series 3X; 4X
- ▶ Maximum operating pressure 315 bar [4569 psi]
- ▶ Maximum flow 120 l/min [31.7 US gpm]

### Features

- ▶ 4/3, 4/2 or 3/2 directional design
- ▶ High-power solenoid
- ▶ Porting pattern according to ISO 4401-05-04-0-05 and NFPA T3.5.1 R2-2002 D05
- ▶ Wet-pin AC solenoids with detachable coil
- ▶ Solenoid coil can be rotated by 90°
- ▶ The coil can be changed without having to open the pressure-tight chamber
- ▶ Electrical connection as individual or central connection
- ▶ Manual override, optional

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## Ordering codes

01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16
	WE	10			/	C					/				*

01	3 main ports 4 main ports	3 4
02	Directional valve	WE
03	Size 10	10
04	Symbols e.g. C, E, EA, EB, etc; for the possible version, see page 3	
05	Component series 30 ... 39 (30 ... 39: Unchanged installation and mounting dimensions) Component series 40 ... 49 (40 ... 49: Unchanged installation and mounting dimensions)	3X 4X
06	<b>With</b> spring return <b>Without</b> spring return <b>Without</b> spring return with detent	no code O OF
07	High performance wet-pin solenoid with detachable coil	C
08	AC voltage 230 V 50/60 Hz For further ordering codes for other voltages and frequencies, see page 7; for direct voltage, see data sheet 23340	W230
09	<b>With</b> concealed manual override (standard) <b>With</b> manual override <b>Without</b> manual override	N9 N no code

### Electrical connection

10	<b>Individual connection</b> <b>Without</b> mating connector; connector DIN EN 175301-803 <b>Central connection</b> Cable entry at the cover, with indicator light Central plug-in connection at the cover, with indicator light (without mating connector) For further electrical connections, see data sheet 08010	K4 <sup>1)</sup> DL DK6L
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### Spool position monitoring

11	<b>Without</b> position switch - <b>Inductive position switch type QM</b> Monitored spool position "a" Monitored spool position "b" Monitored rest position For further information, see data sheet 24830	no code QMAG24 QMBG24 QM0G24
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12	<b>Without</b> throttle insert Throttle Ø 0.8 mm [0.031 inch] Throttle Ø 1.0 mm [0.039 inch] Throttle Ø 1.2 mm [0.047 inch] Use with flows which exceed the performance limit of the valve (see page 4).	no code B08 B10 B12
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### Seal material

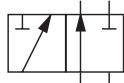
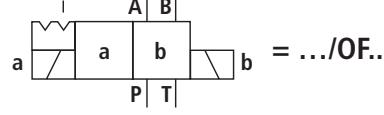
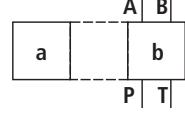
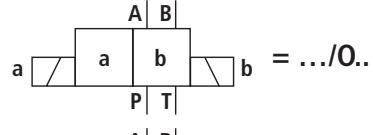
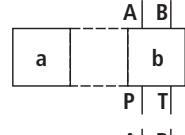
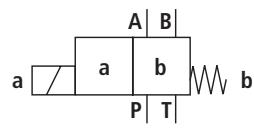
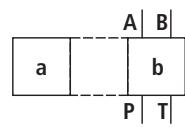
13	NBR seals FKM seals Attention: Observe compatibility of seals with hydraulic fluid used! (Other seals upon request)	no code V
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14	Further details in the plain text	
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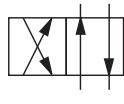
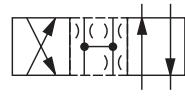
<sup>1)</sup> Mating connectors, separate order, see page 14 and data sheet 08006.

 **Notice!** Preferred types and standard units are contained in the EPS (standard price list).

## Symbols



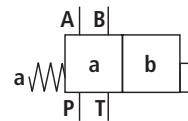
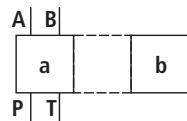
= A



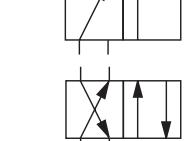
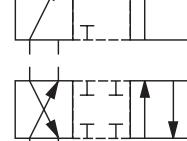
= C



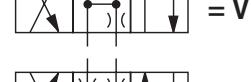
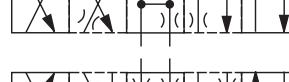
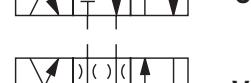
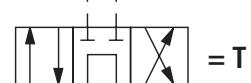
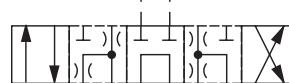
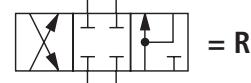
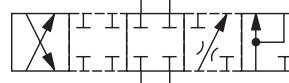
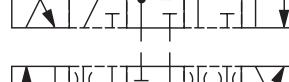
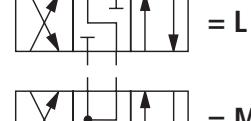
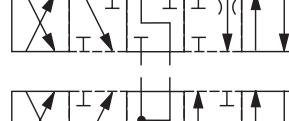
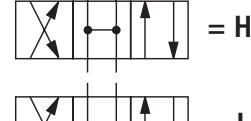
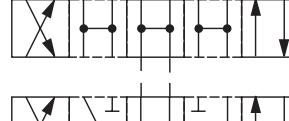
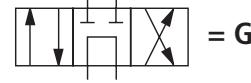
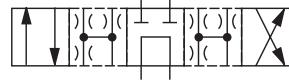
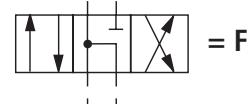
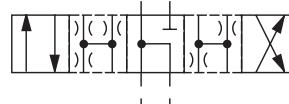
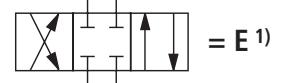
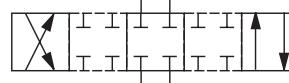
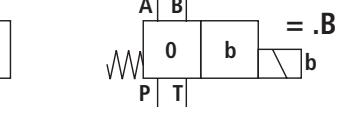
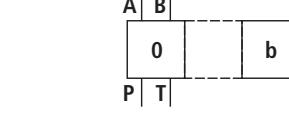
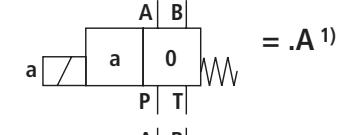
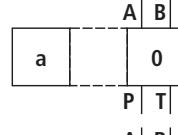
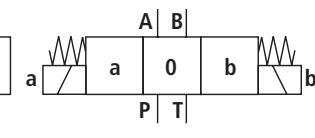
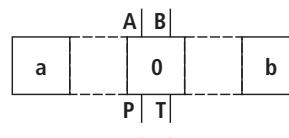
= D



= B



= Y



### 1) Example:

Symbol E with spool position "a", ordering code ..EA..

#### Notices!

Representation according to DIN ISO 1219-1.  
Hydraulic interim positions are shown by dashes.

## Function, section

The directional valve type WE is a solenoid actuated directional spool valve. It controls the start, stop and direction of a flow.

The directional valve basically consists of the housing (1), one or two electronic solenoids (2), the control spool (3), and the return springs (4).

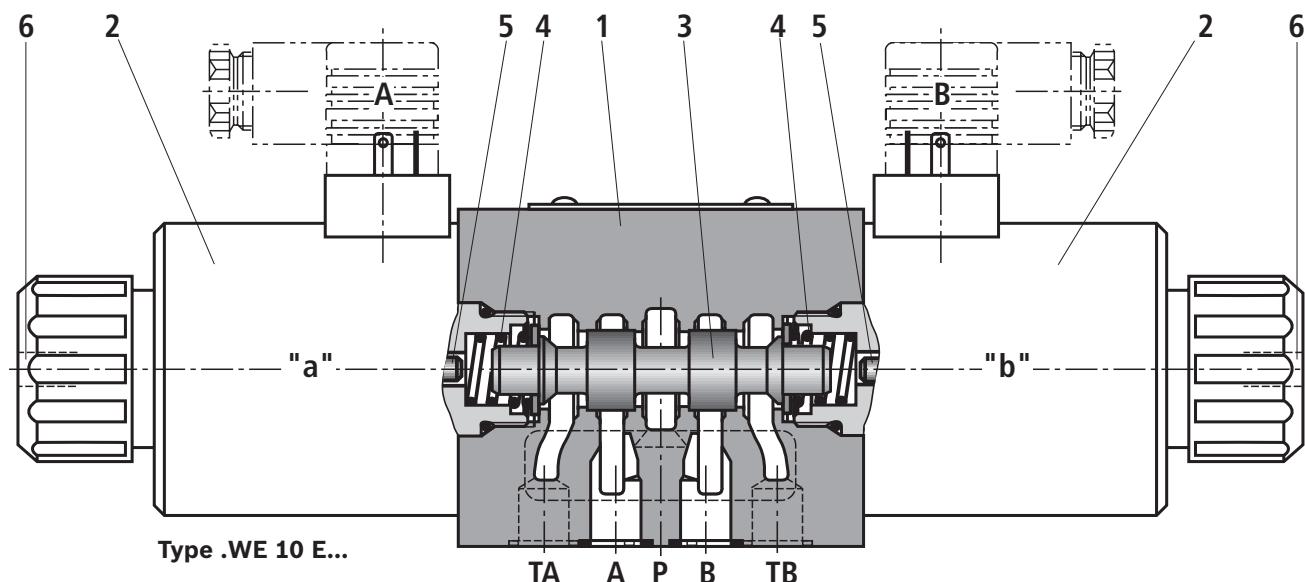
In the de-energized condition, the control spool (3) is held in the central position or in the initial position by the return springs (4) (except for version "O"). The control spool (3) is actuated by wet-pin electronic solenoids (2). The force of electronic solenoid (2) acts via the plunger (5) on the control spool (3) and pushes the latter from its rest position to the required end position. This enables the necessary direction of flow from P to A and B to T or P to B and A to T.

When the electronic solenoid (2) is de-energized, the return spring (4) pushes the control spool (3) back to its rest position.

A manual override (6) allows for the manual switching of the valve without solenoid energization.

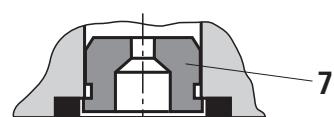
**To ensure proper functioning, make sure that the pressure chamber of the solenoid is filled with oil.**

For additional functions, see page 5.



### Throttle insert "B.."

Using a throttle insert (7) in channels P, A, B or T increases the flow resistance at the valve. Its use is required when due to prevailing operating conditions, flows occur during the switching processes, which exceed the performance limit of the valve.



## Function, section

### Without spring return "O" (only possible with symbols A, C and D)

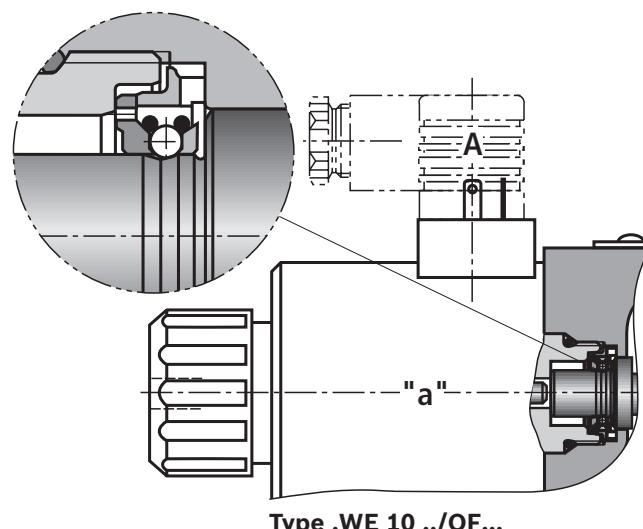
This version is a directional valve with 2 spool positions and 2 electronic solenoids **without** detent. The valve without spring return at the control spool (3) has no defined basic position in the de-energized condition.

#### **Notice!**

Pressure peaks in the tank line to two or several valves can result in unwanted control spool movements in the case of valves with detent! We therefore recommend that separate return lines be provided or a check valve installed in the tank line.

### Without spring return with "OF" detent (only possible with symbols A, C and D)

This version is a directional valve with 2 spool positions and 2 electronic solenoids **with** detent. The detents are used to fix the control spool (3) in the relevant spool position. During operation, continuous application of current to the electronic solenoid can therefore be omitted which contributes to energy-efficient operation.



## Technical data

(for applications outside these parameters, please consult us!)

general			
Weight		Individual connection	Central connection
– Valve with one solenoid	kg [lbs]	3.6 [7.9]	3.5 [7.7]
– Valve with two solenoids	kg [lbs]	4.4 [9.7]	4.3 [9.5]
Installation position		Any	
Ambient temperature range	°C [°F]	–30 ... +50 [-22 ... +122] (NBR seals) –20 ... +50 [-4 ... +122] (FKM seals)	
MTTF <sub>d</sub> values according to EN ISO 13849	Years	150 (for further details see data sheet 08012)	

hydraulic			
Maximum operating pressure	– Port A, B, P	bar [psi]	315 [4569]
	– Port T	bar [psi]	160 [2320] With symbols A and B, port T has to be used as leakage oil connection if the operating pressure exceeds the tank pressure.
Maximum flow		l/min [US gpm]	120 [31.7]
Flow cross-section (spool position 0)	– Symbol V	mm <sup>2</sup> [inch <sup>2</sup> ]	11 [0.017] (A/B to T); 10.3 [0.016] (P to A/B)
	– Symbol W	mm <sup>2</sup> [inch <sup>2</sup> ]	2.5 [0.004] (A/B to T)
	– Symbol Q	mm <sup>2</sup> [inch <sup>2</sup> ]	5.5 [0.009] (A/B to T)
Hydraulic fluid			See table below
Hydraulic fluid temperature range (at the valve operating ports)		°C [°F]	–30 ... +80 [-22 ... +176] (NBR seals) –20 ... +80 [-4 ... +176] (FKM seals)
Viscosity range		mm <sup>2</sup> /s [SUS]	2.8 ... 500 [35 ... 2320]
Maximum admissible degree of contamination of the hydraulic fluid - cleanliness class according to ISO 4406 (c)			Class 20/18/15 <sup>1)</sup>

Hydraulic fluid	Classification	Suitable sealing materials	Standards
Mineral oils	HL, HLP, HLPD, HVLP, HVLPD	NBR, FKM	DIN 51524
Bio-degradable	– insoluble in water	HETG HEES	VDMA 24568
	– soluble in water	HEPG	
	– water-free	HFDU, HFDR	VDMA 24568
Flame-resistant	– containing water	HFC (Fuchs Hydrotherm 46M, Petrofer Ultra Safe 620)	ISO 12922
		NBR	ISO 12922

### Important information on hydraulic fluids!

- For more information and data on the use of other hydraulic fluids, refer to data sheet 90220 or contact us!
- There may be limitations regarding the technical valve data (temperature, pressure range, life cycle, maintenance intervals, etc.)!
- The flash point of the hydraulic fluid used must be 40 K higher than the maximum solenoid surface temperature.

### ► Flame-resistant – containing water:

- Maximum pressure difference per control edge 50 bar
- Pressure pre-loading at the tank port > 20% of the pressure differential, otherwise increased cavitation
- Life cycle as compared to operation with mineral oil HL, HLP 50 to 100%

- **Bio-degradable:** When using bio-degradable hydraulic fluids that are simultaneously zinc-solving, zinc may accumulate in the fluid (per pole tube 700 mg zinc).

<sup>1)</sup> The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and at the same time increases the life cycle of the components.

For the selection of the filters, see [www.boschrexroth.com/filter](http://www.boschrexroth.com/filter).

## Technical data

(for applications outside these parameters, please consult us!)

electric	
Voltage type	Alternating voltage 50/60 Hz
Available voltages <sup>2)</sup> (For ordering codes for AC voltage solenoids, see below)	V 42, 110, 230
Voltage tolerance (nominal voltage)	% $\pm 10$
Power consumption	W –
Holding power	VA 90
Switch-on power	VA 550
Duty cycle (ED)	% 100
Switching time according to ISO 6403	– ON ms 15 ... 25 – OFF ms 20 ... 30
Maximum switching frequency	1/h 7200
Maximum surface temperatures of the coil <sup>3)</sup>	°C [°F] 180 [356]
Protection class according to DIN EN 60529	IP 65 with mating connector mounted and locked
Insulation class VDE 0580	H
Electrical protection	Every solenoid must be protected individually, using a suitable fuse with tripping characteristic K (inductive loads).
Behavior in case of an error (solenoid does not switch though)	The solenoid surface temperature may be exceeded.

<sup>2)</sup> Special voltages on request

<sup>3)</sup> Possible surface temperature > 50 °C, provide contact protection!

### Notice!

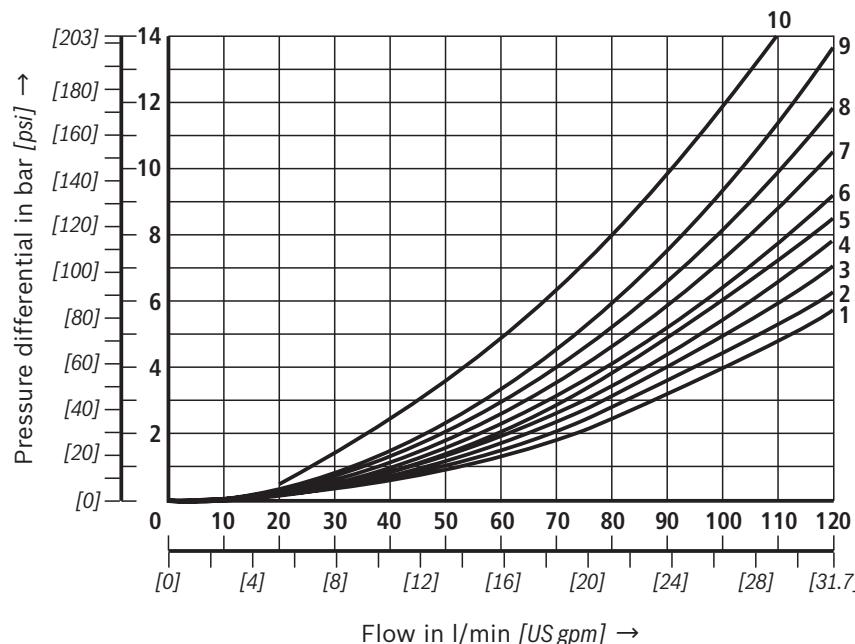
- The solenoid coils must not be painted.
- Actuation of the manual override is only possible up to a tank pressure of approx. 50 bar [725 psi]. Avoid damage to the bore of the manual override! (Special tool for the operation, separate order, material no. **R900024943**). When the manual override is blocked, actuation of the opposite solenoid must be ruled out!
- The simultaneous actuation of 2 solenoids of one valve must be ruled out!
- Use cables that are approved for an operation temperature above 105 °C [221 °F].
- When solenoid coils are switched off, voltage peaks result which may cause failures or damage in the connected control electronics. The user has to provide for a suitable circuit for limiting the voltage peaks. It must be noted that a diode switched in an anti-parallel form extends the switching off time.
- Valves with individual connection and supply voltage 12 V or 24 V can be operated with twice the voltage for reducing the switching time. For this purpose, the voltage has to be reduced to the nominal valve voltage after 100 ms by means of pulse width modulation. The maximum admissible switching frequency is 5 1/s.
- Due to possible overloads of the printed-circuit board, valves with central connection must not be operated with twice the voltage.

### Notice!

**AC solenoids** can be used for 2 or 3 mains; e.g. solenoid type **W110** for: 110 V, 50 Hz; 110 V, 60 Hz; 120 V, 60 Hz

Ordering code	Mains
<b>W42</b>	42 V, 50 Hz 42 V, 60 Hz
<b>W110</b>	110 V, 50 Hz 110 V, 60 Hz 120 V, 60 Hz
<b>W230</b>	230 V, 50 Hz 230 V, 60 Hz

**When establishing the electrical connection, the protective earthing conductor (PE  ) has to be connected correctly.**

**Characteristic curves**(measured with HLP46,  $\vartheta_{\text{oil}} = 40 \pm 5 \text{ }^{\circ}\text{C} [104 \pm 9 \text{ }^{\circ}\text{F}]$ ) **$\Delta p$ -qv characteristic curves**

Symbol	Direction of flow			
	P - A	P - B	A - T	B - T
A; B	3	3	-	-
C	3	3	4	5
D; Y	5	5	6	6
E	1	1	4	4
F	2	3	7	4
G	3	3	6	7
H	1	1	6	7
J	1	1	3	3
L	2	2	3	5
M	1	1	4	5
P	4	2	5	7
Q	1	2	1	3
R	3	6	4	-
T	3	3	6	7
U; V	2	2	3	3
W	2	2	4	5

**Central position:**

Symbol	Direction of flow				
	P - A	P - B	B - T	A - T	P - T
F	4	-	-	9	9
P	-	5	8	-	10
G, T	-	-	-	-	9
H	-	-	-	-	3

**Spool position:**

Symbol	Direction of flow			
	P - A	B - A	A - T	P - T
R	-	9	-	-

## Performance limits

(measured with HLP46,  $\vartheta_{\text{oil}} = 40 \pm 5^\circ\text{C}$  [ $104 \pm 9^\circ\text{F}$ ])

### Notice!

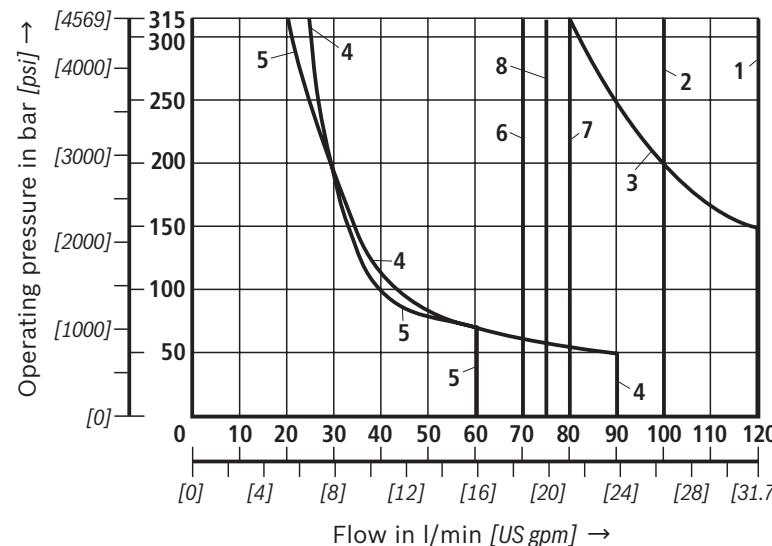
The specified performance limits are valid for operation with two directions of flow (e.g. from P to A and simultaneous return flow from B to T).

Due to the flow forces acting within the valves, the permissible performance limit may be considerably lower

with only one direction of flow (e.g. from P to A while port B is blocked).

In such cases, please consult us.

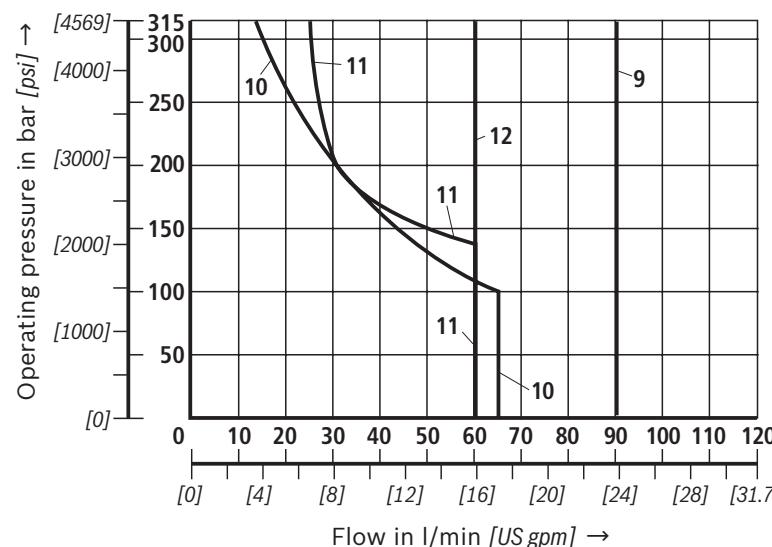
**The performance limits were determined when the solenoids were at operating temperature, at 10% undervoltage and without tank pre-loading.**



Characteristic curve	Symbol
1	C; C/O; C/OF; D; D/O; D/OF; Y
2	E; L; U; Q; W
3	A/O; A/OF; J
4	F; P
5	T
6	H
7	R
8 <sup>2)</sup>	L; U

<sup>2)</sup> Central position only

42 V, 50 Hz; 110 V, 50 Hz; 120 V, 60 Hz;  
127 V, 50 Hz; 220 V, 50 Hz; 240 V, 60 Hz



Characteristic curve	Symbol
9	M
10	A, B
11	G
12	V

42 V, 50 Hz; 110 V, 50 Hz; 120 V, 60 Hz;  
127 V, 50 Hz; 220 V, 50 Hz; 240 V, 60 Hz

## Performance limits

(measured with HLP46,  $\vartheta_{\text{oil}} = 40 \pm 5 \text{ }^{\circ}\text{C} [104 \pm 9 \text{ }^{\circ}\text{F}]$ )

### Notice!

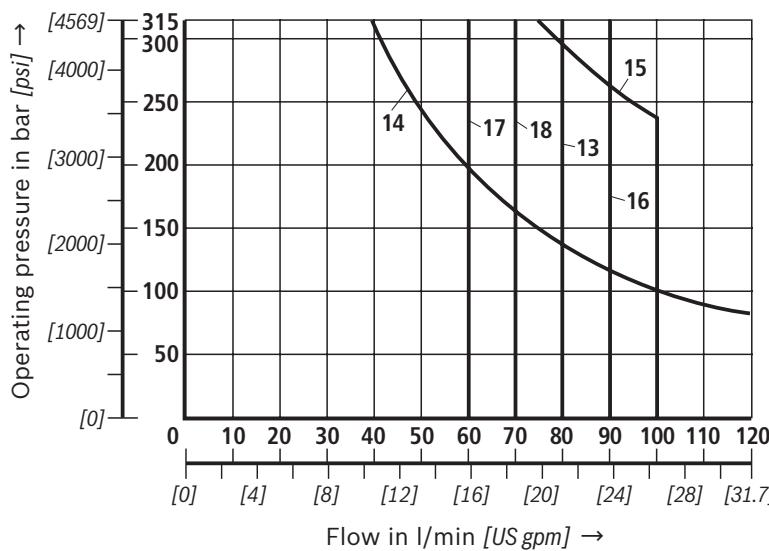
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In such cases, please consult us.

**The performance limits were determined when the solenoids were at operating temperature, at 10% undervoltage and without tank pre-loading.**



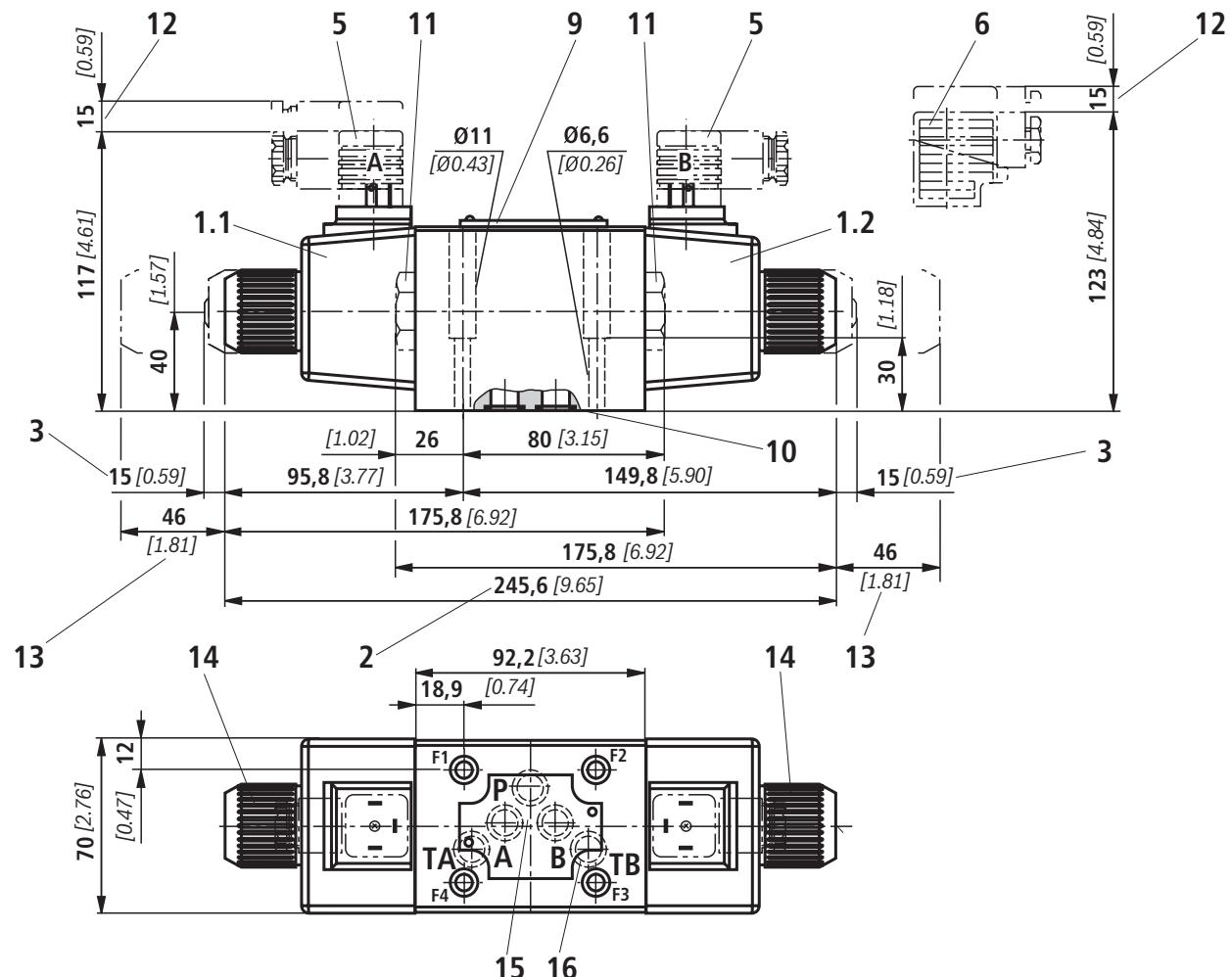
Characteristic curve	Symbol
<b>13</b>	C; C/O; C/OF; D; D/O; D/OF; Y
<b>14</b>	A/O; A/OF
<b>15</b>	E
<b>16</b>	M
<b>17</b>	V
<b>18</b>	H

42 V, 60 Hz; 110 V, 60 Hz;

127 V, 60 Hz; 220 V, 60 Hz

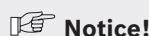
Please consult us regarding the performance limits for other symbols.

**Dimensions:** Individual connection (dimensions in mm [inch])



0,01/100  
[0.0004/4.0]  
Rzmax 4

### Required surface quality of the valve contact surface

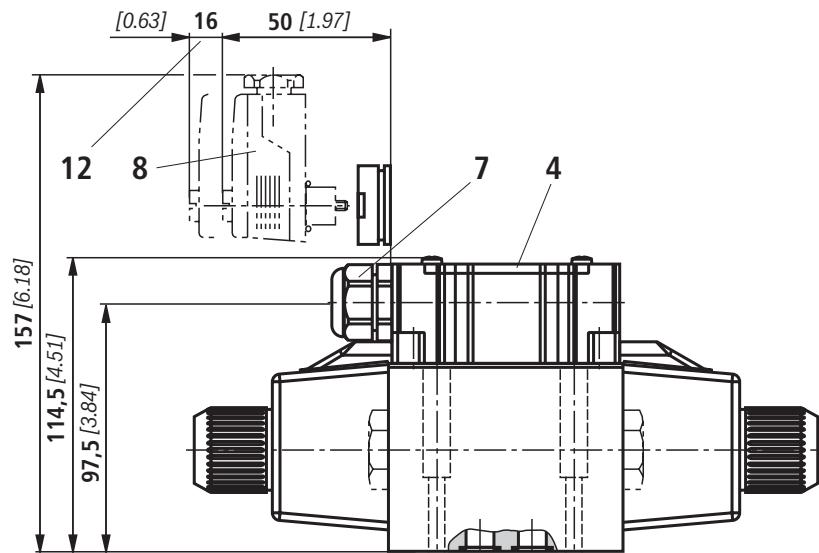


## Notice!

- ▶ Deviating from ISO 4401, in this data sheet port T is called TA, port T1 is called TB.
- ▶ The dimensions are nominal dimensions which are subject to tolerances.

**For item explanations, valve mounting screws and sub-plates, see page 13.**

**Dimensions:** Central connection  
(dimensions in mm [inch])



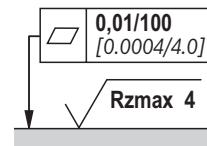
**Terminal assignment with central connection:**

► **1 solenoid:**

Always connect the solenoid to terminals 1 and 2,  
the protective grounding conductor to terminal (⏚) PE

► **2 solenoids:**

Always connect solenoid "a" to terminals 1 and 2,  
solenoid "b" to terminals 3 and 4,  
the protective grounding conductor to terminal (⏚) PE



Required surface quality of  
the valve contact surface

 **Notice!**

- Deviating from ISO 4401, in this data sheet port T is called TA, port T1 is called TB.
- The dimensions are nominal dimensions which are subject to tolerances.

**For item explanations, valve mounting screws and sub-plates, see page 13.**

## Dimensions

- 1.1** Solenoid "a"
- 1.2** Solenoid "b"
- 2** Dimension for solenoid **without** and **with concealed** manual override "**N9**" (standard)
- 3** Dimension for solenoid **with** manual override "**N**"
- 4** Cover
  - Attention!**  
The valve may only be operated with properly mounted cover.
- 5** Mating connector **without** circuitry (separate order, see page 14 and data sheet 08006)
- 6** Mating connector **with** circuitry (separate order, see page 14 and data sheet 08006)
- 7** Cable gland Pg 16 [1/2"NPT] "DL"
- 8** Angled socket (red, separate order) (material no. **R900005538**)
- 9** Name plate
- 10** Identical seal rings for ports A, B, P, TA, TB (for valves with throttle insert: O ring in channel P)
- 11** Plug screw for valves with one solenoid
- 12** Space required to remove the mating connector/angled socket
- 13** Space required to remove the coil
- 14** Mounting nut, tightening torque  $M_A = 6^{+2}$  Nm [4.43<sup>+1.48</sup> ft-lbs]
- 15** Porting pattern according to ISO 4401-05-04-0-05 and NFPA T3.5.1 R2-2002 D05
- 16** Connection TB can only be used in connection with separately produced bore.

**Subplates** according to data sheet 45054 (separate order)

- G 66/01 (G3/8)
- G 67/01 (G1/2)
- G 534/01 (G3/4)
- G 66/12 (SAE-6; 9/16-18)<sup>1)</sup>
- G 67/12 (SAE-8; 3/4-16)<sup>1)</sup>
- G 534/12 (SAE-12; 1-1/16-12)<sup>1)</sup>

<sup>1)</sup> On request

**Valve mounting screws** (separate order)

**4 metric hexagon socket head cap screws**

**ISO 4762 - M6 x 40 - 10.9-flZn-240h-L**

(friction coefficient  $\mu_{\text{total}} = 0.09 \dots 0.14$ );  
tightening torque  $M_A = 12.5$  Nm [9.2 ft-lbs]  $\pm 10\%$ ,  
material no. **R913000058**

or

**4 hexagon socket head cap screws**

**ISO 4762 - M6 x 40 - 10.9** (self procurement)

(friction coefficient  $\mu_{\text{total}} = 0.12 \dots 0.17$ );  
tightening torque  $M_A = 15.5$  Nm [11.4 ft-lbs]  $\pm 10\%$

**4 UNC hexagon socket head cap screws**

**1/4-20 UNC x 1-1/2" ASTM-A574**

(friction coefficient  $\mu_{\text{total}} = 0.19 \dots 0.24$ );  
tightening torque  $M_A = 20$  Nm [14.7 ft-lbs]  $\pm 15\%$ ,  
(friction coefficient  $\mu_{\text{total}} = 0.12 \dots 0.17$ );  
tightening torque  $M_A = 14$  Nm [10.3 ft-lbs]  $\pm 10\%$ ,  
material no. **R978800710**

With different friction coefficients, the tightening torques are to be adjusted accordingly!

## Mating connectors according to DIN EN 175301-803

For details and more mating connectors see data sheet 08006					
Port	Valve side	Color	Material number		
			Without circuitry	With indicator light 12 ... 240 V	With indicator light and Zener diodes-protection circuit 24 V
M16 x 1.5	a	Gray	<b>R901017010</b>	-	-
	b	Black	<b>R901017011</b>	-	-
	a/b	Black	-	<b>R901017022</b>	<b>R901017026</b>
1/2" NPT (Pg 16)	a	Red/brown	<b>R900004823</b>	-	-
	b	Black	<b>R900011039</b>	-	-
	a/b	Black	-	<b>R900057453</b>	-

## Further information

- ▶ Subplates Data sheet 45054
- ▶ Inductive position switches and proximity sensors (contactless) Data sheet 24830
- ▶ Version with DC solenoids Data sheet 23340
- ▶ Hydraulic fluids on mineral oil basis Data sheet 90220
- ▶ Reliability characteristics according to EN ISO 13849 Data sheet 08012
- ▶ General product information on hydraulic products Data sheet 07008
- ▶ Installation, commissioning and maintenance of industrial valves Data sheet 07300
- ▶ Selection of the filters [www.boschrexroth.com/filter](http://www.boschrexroth.com/filter)

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## Notes

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## Notes