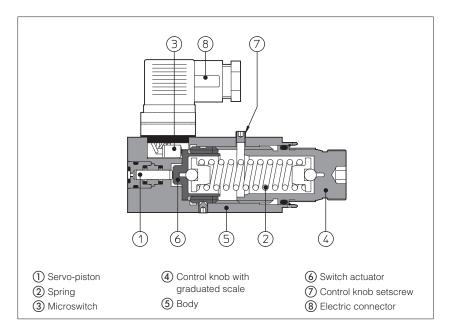


Pressure switches type SMAP

with fixed switching pressure differential and microswitch with gold plated contacts



SMAP are hydro-electric pressure switches with fixed switching pressure differential. The mechanical microswitch with gold plated contacts grants high reliability and long life service.

The microswitch changes its status when the pressure in the hydraulic circuit reaches the switching value set on the adjusting knob. The microswitch returns to the original rest position when the pressure in the hydraulic circuit drops below the nominal fixed switching pressure differential (hysteresis). The electric connector provides both NC or NO contacts.

The pressure in the circuit operates the piston ① acting against the adjustable spring ②; once the pressure setting is reached, the piston ⑥ actuates the microswitch ③.

The pressure switching value is selectable by a graduated adjusting knob 4.

Clockwise rotation increases the setting pressure.

Max pressure: 630 bar

1 MODEL CODE

SMAP 160 Ε Seals material, see section 2: Fixed differential pressure switch = NRR **PE** = FKM Series number Pressure range: **160** = $10 \div 160$ bar $40 = 5 \div 40 \text{ bar}$ **320** = 30 ÷ 320 bar Options: $80 = 7 \div 80 \text{ bar}$ **E** = Common electric contact connected to pin 1 (see section 3) **630** = $50 \div 630$ bar

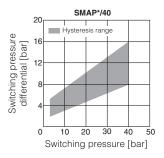
2 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

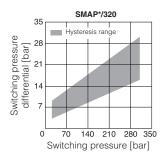
Assembly position / location	Any position						
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)						
Ambient temperature	Standard execution = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C						
Seals, recommended fluid temperature	NBR seals (standard) = -20° C \div $+80^{\circ}$ C, with HFC hydraulic fluids = -20° C \div $+50^{\circ}$ C FKM seals (/PE option)= -20° C \div $+80^{\circ}$ C						
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s						
Max fluid contamination level	ISO4406 class 20/18/15 NAS1638 class 9, see also filter section at www.atos.com or KTF catalog						
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard				
Mineral oils	NBR, FKM	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524				
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922				
Flame resistant with water	NBR	HFC					

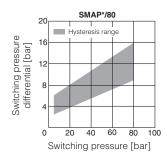
3 CHARACTERISTICS AND WIRING OF INTERNAL MICROSWITCH

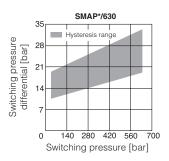
		Supply voltage [V]					Rest position	Pressure operated position
		125 AC	250 AC	30 DC	250 DC			
Max current resistive load	[A]	7	5	5	0,2	STD	2	2
Max current inductive load (Cos $\varphi = 0,4$)	[A]	4	2	3	0,02		1	1
Insulating resistance		≥100MΩ					2	2
Contact resistance		15 mΩ						
Electrical life-expectancy		≥1.000.000 switchings				/E	3 /	
Mechanical life-expectancy		≥10.000.000 switchings					1 1	1

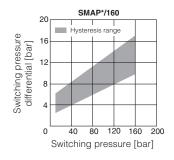
4 DIAGRAMS











The diagrams show, the switching pressure difference (hysteresis) between the switching positions of the pressure switch electric contacts.

1 The switching pressure differential may increased depending to the deterioration of the fluid contamination class.

5 DIMENSIONS OF SMAP WITHOUT ADAPTORS [mm]

